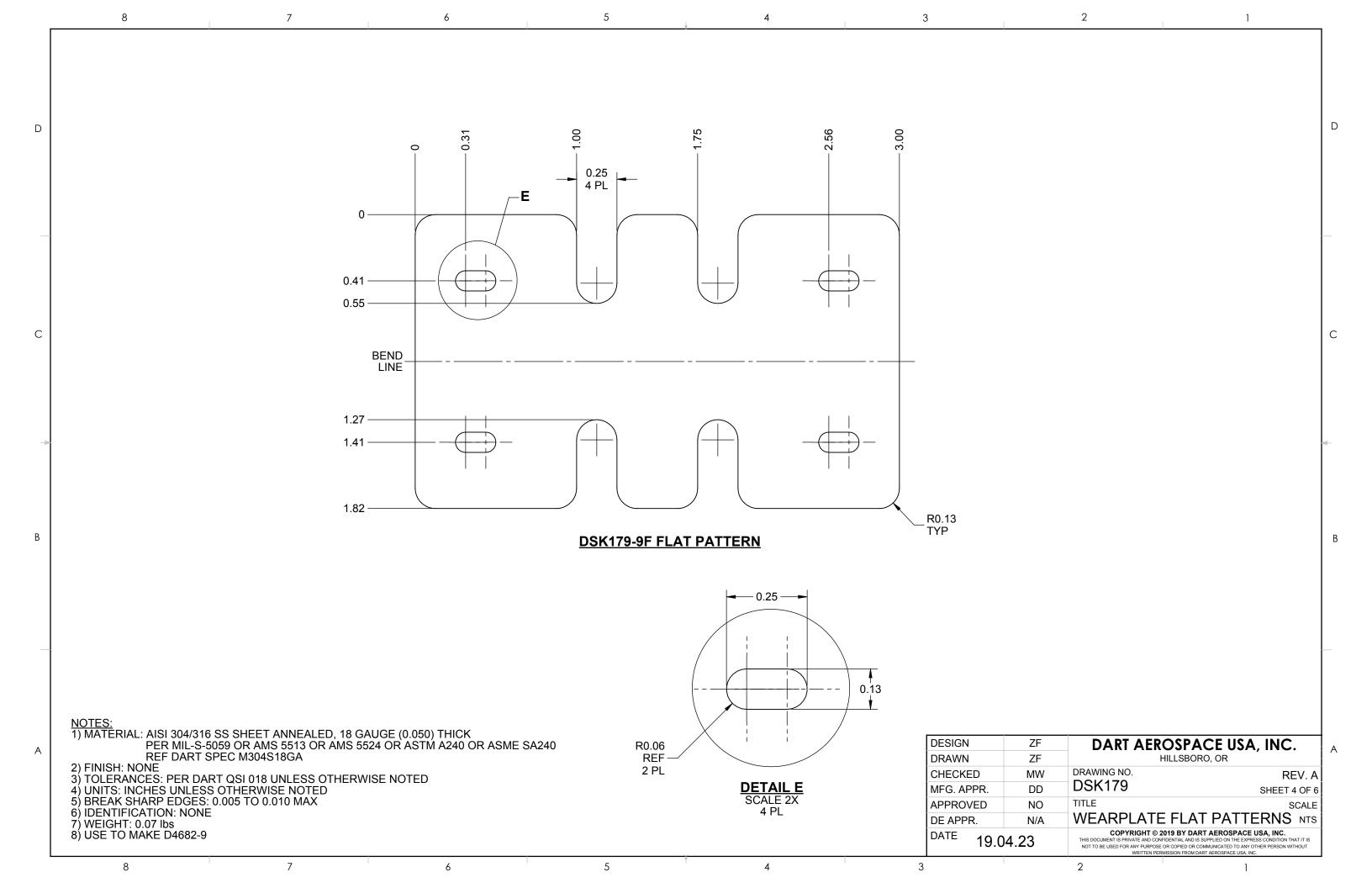
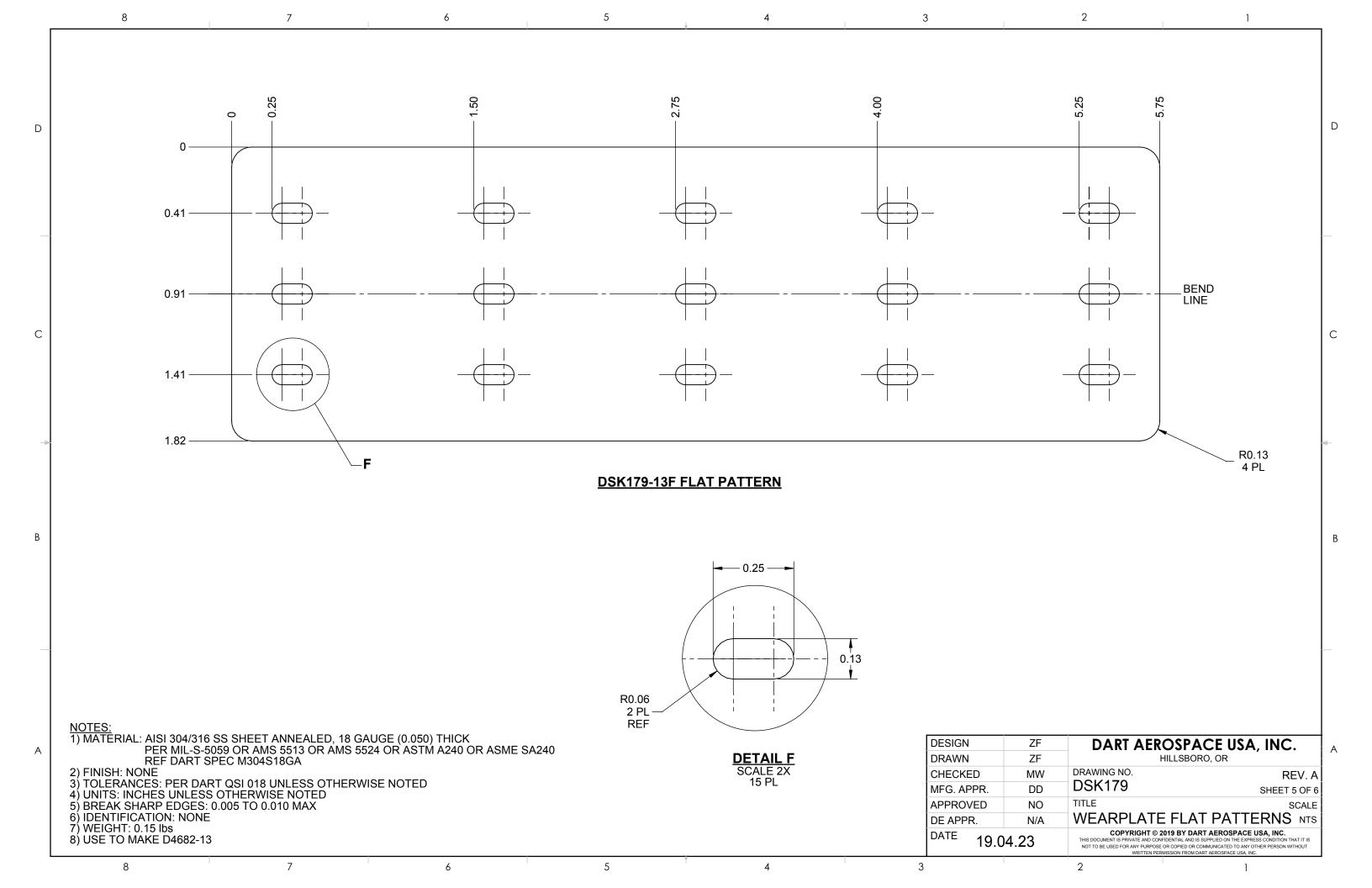
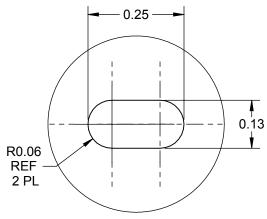


2 8 3 D 61.07 57.92 35.37 1.60 2.513 4 PL R0.50 1.80 0.90 12 PL _3 PL _3 PL 3.75 4 PL С 5.025 7.50 4 PL 4 PL R1.00 _4 PL \emptyset 0.188 110° 2 PL _TYP R0.75 - 11.4 8 PL 50.4 **DSK179-7F FLAT PATTERN** R0.33 REF 2 PL 0.775 0.650 NOTES:
1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK
PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA **DETAIL D** DART AEROSPACE USA, INC. DESIGN ZF SCALE 6X, 8 PL DRAWN ZF HILLSBORO, OR DRAWING NO. CHECKED MW REV. A 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED 4) UNITS: INCHES UNLESS OTHERWISE NOTED **DSK179** MFG. APPR. DD SHEET 3 OF 6 APPROVED 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX NO 6) IDENTIFICATION: NONE 7) WEIGHT: 2.22 lbs WEARPLATE FLAT PATTERNS NTS DE APPR. N/A COPYRIGHT © 2019 BY DART AEROSPACE USA, INC. DATE 8) USE TO MAKE D4682-7 19.04.23 THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC. 8 3





1.00 0.25 2 PL $-\mathsf{G}$ 0.41 -0.55 -BEND LINE 1.27 -1.41 1.82 R0.13 4 PL **DSK186-15F FLAT PATTERN ←** 0.25 **←**



DETAIL G SCALE 2X 4 PL

NOTES:
1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA

2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.05 lbs
8) USE TO MAKE D4682-15

DESIGN	ZF	DART AEROSPACE USA, INC.	
DRAWN	ZF	HILLSBORO, OR	
CHECKED	MW	DRAWING NO. RE	V. A
MFG. APPR.	DD	DSK179 SHEET 6	OF 6
APPROVED	NO		CALE
DE APPR.	N/A	WEARPLATE FLAT PATTERNS	NTS
DATE 19.04.23		COPYRIGHT © 2019 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT	

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